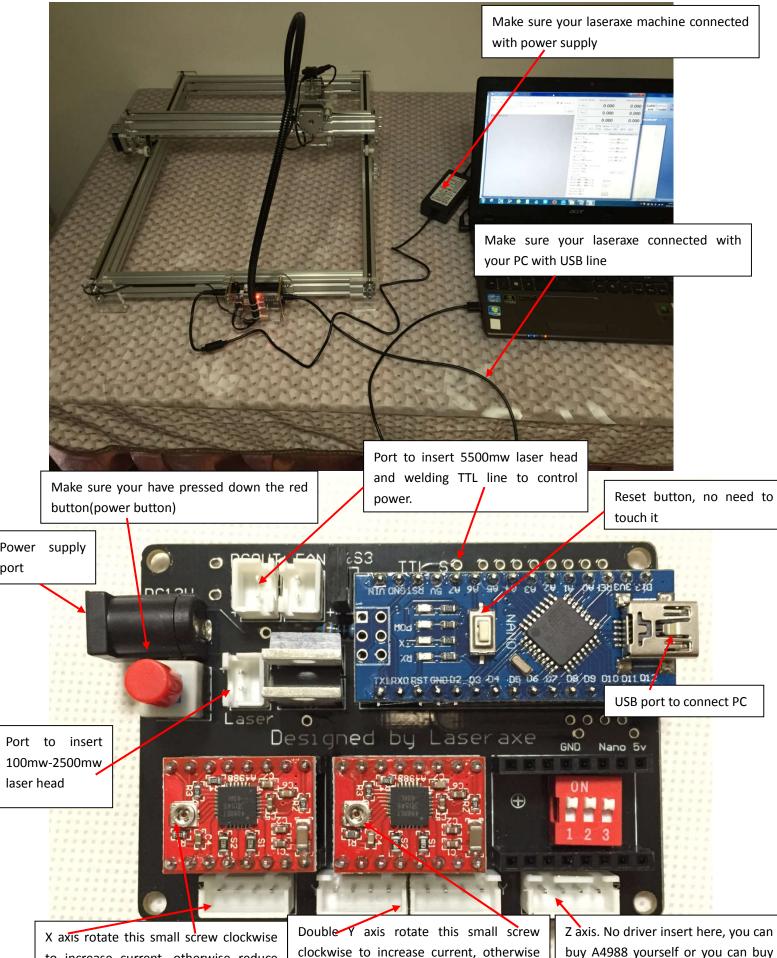
Before you think your Laseraxe got problem, you need check the below area to see:



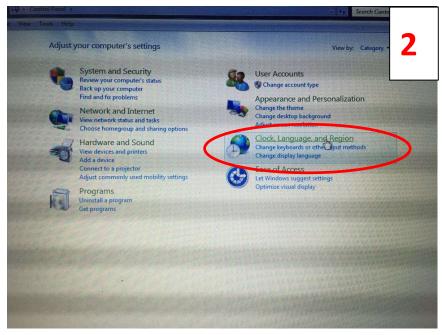
to increase current, otherwise reduce current, you can set direction in CNCC soft setting area. Double Y axis rotate this small screw clockwise to increase current, otherwise reduce current. This 2 port give opposite direction. You can set direction in CNCC soft setting area. Z axis. No driver insert here, you can buy A4988 yourself or you can buy from us directly. Same as X and Y axis

1. Your Laseraxe cant connect with pc?

- 1, To check if you have installed driver on your pc.
- 2, To install Microsoft.net-.NetFx4.0x86x64 on your pc.
- 3, To modify your pc like below:
 - 1. Open control panel on your PC

Microsoft Office PowerPoint 200)7 • 20 1
Microsoft Office Excel 2007	Xiaolong Li
Calculator	Documents
Paint	Pictures
360安全浏览器7	Music
Outlook 2013	Computer
月 勝讯QQ	Network
Metso Toolbox	Control Panel
Excel 2013	Devices and Printer
S Skype for Business 2015	Help and Support
360免费WiFi	Fulles.
Windows PowerShell	•
·Cloud 限計	
All Programs	
	Stut down

2. Open clock language and region



3. Open Region and Language

Control Panel > Cio	ck, Language, and Region + 44 Search C	ontres Panie
w Tools Help		
Home scurity nternet Sound	Date and Time Set the time and date Change the time zone Add clocks for different time zones Add the clock gadget to the desktop Region and Language Install or uninstall do by languages Change display language Change location Change the date, time, or number format Change keyboards or other input methods	
nd n		
ge, and Region		

4. Change the format like below: English(United States) and OK to save

Format.		guage Change location
English (United Stat	(es)	ds o other input methods
Date and time ion		I LEADERSKE SAM
Short date:	M/d/yyyy	- Conserver and the
Long date:	dddd, MMMM dd, yyyy	A CONTRACTOR OF STREET
Short time:	h:mm tt	A DESCRIPTION OF THE R. P. LEWIS CO., NAMES OF TAXABLE ADDRESS
Long time:	h:mm:ss tt	
First day of week:	Sunday	
What does the not	ation mean?	A PARAMETERS AND A STREET
Examples Short date:	12/12/2015	A STREET, STRE
Long date:	Saturday, December 12, 2015	Recenter St.
Short time: Long time:	10:00 PM 10:00:19 PM	
	Additional settings	
	out changing languages and regional formats	

2. if all above 3 item you did and still can't connect with pc.

- 1. Change another USB port on your pc.
- 2. Change another USB line to connect your pc again.
- 3. Connect US via <u>support@laseraxe-customize.com</u>

3. No lights from Laser head.

 Insert the power supply directly into your laser head to see if it's working, like below: If the lights on from laser head, means the laser head is good. If not, that's means the laser head broken(Remember this should be tested after you make sure the power supply is good)



Remember wear safety glasses to check this

2. When you click WS(weak spindle) means weak lights come from laser head for preview before engraving, also you can move the laser head to the start points you want. See below:

Baic Settings Path Set: Consetted Bid/one Bid/one <th>U CNCC V2.40 Laseraxe 淘宝*利刃激光</th> <th></th> <th></th>	U CNCC V2.40 Laseraxe 淘宝*利刃激光		
General action: bit more acted where access to configuration I arrow 0.000 0.000 Right Booklewick I arrow 0.000 0.000 Set Zero 0.000 0.000 0.000 Set Zero 1 0 0 0 Opm Code Amiliary Settings Advance Last Procession FinatSpeed: 280 1 Tradificant Ever PrintSpeed: 280 FinatSpeed: 280 FinatSpeed: 280 Tradificant Ever Ever PrintSpeed: 280 FinatSpeed: 280 FinatSpeed: 280 Start Fix Sever Code Fix Sever	Basic Settings	Coordinate System WorkingCoordinate MachineCoordinate	
Successfully consetted to the CRC, Pert nate (CME Right Booklet-click. Right Booklet-c		x (7ero) 0.000 0.000	
Right Bushle=click y Carrol 0.000 0.000 Right Bushle=click 2 Carrol 0.000 0.000 Set Zara ITL Sp?ver: 3 % Y Y Y Y Pier/Tat Odd multi ary Setting: Advance test Procedure Y Path/Speed ITTR B 34 Ittra Peth/Speed Ittra PrintSpeed: 288 Intra Print/Line Ittra PrintSpeed: 288 Intra Print/Line Ittra PrintSpeed: 288 Intra Print/Line Ittra PrintSpeed: 288 Ittra PrintSpeed: Ittra </td <td>Successfully connected to the CNC, Port name:COM5 Have access to configuration</td> <td></td> <td></td>	Successfully connected to the CNC, Port name:COM5 Have access to configuration		
Z Garol 0.000 0.000 Set Zarol ITL Splower: 3 % Y Y Y State: Free @ Absolute Batt Procedure Y Y Y Pic/Txt Code Amiliary Settings Advance Batt Procedure Path/Speed Itline N SB 6 33 @ early Y JD B 33 Itline Rears strong spindle, means strong lights come from laser head. Tath/Speed Itline/Speed PrintSpecie: 208 Itline/Speed and Itline Frint Specie: 0.1 Code Fir State: Fir State: Fir State: Fir State: Same Itline	- Ulear	I (Zero) 0.000 0.000	
Set Zero ITIL Spreer: 3 % State: Pre Aux livery Setting Advanced Zet Processer Dpen_Contrast 1 Test 1 Scale 1 Test 100 BBB 633 Brind/Line Box Print/Spred 288 Print/Spred Enver Print/Spred Enver Print/Spred Source Code Fix Source State: Fix Source State: Fix Source	Right. Double-click.		
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Jest Scale 1 Test MIX R.34 Outline R.03 G.33 Gray FLD B.33 Path/Speed Mirro PrintSpeed: 288 Line/Speed Inver PrintSpeed: 288 Point/Line Tower PrintSpeed: 288 Point/Line Tower PrintSpeed: 0.1 Create Save Code Fix Start Fix O O		Pic/Txt Code Auxiliary Settings Advanced Fast Processing	
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Path/Speed PrintSpeed: 288 Line/Speed Point/Line Rate: 5 Point/Point Print Spacing: 0.1 Create Save Code Fix Start Fix © © © © © ©		Gray OFLD B 33	
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If you click WS and found no light come from laser head, modify settings like below:

Basic Settings		Coordinate System	WorkingCoordinate	MachineCoordinate
General authority has been granted.	言: Language →	X (Zero>	0.000	0.000
Successfully connected to the CNC, Port name:COM5 Have access to configuration.	+ Clear	Y (Zero>	0.000	0.000
Right Double-click.				
		Z (Zero)	0.000	0.000
		and the second se	□ TTL SpPower: 3 % · [] ○ Rel DefFeed: 0	SP VS
			ary Settings Advanced F:	
		X Settings Pos Rev	Steper: 10	0 step/mm
		MaxSpeed: 2000 mm/min	Accel: 20	
		Y Settings Pos O Rev	Steper: 10	0 step/mm
		MaxSpeed: 2000 mm/min	Accel: 20	0 mm/s
		Z Settings Pos 🔘 Rev	Steper: 10	0 step/mm
		MaxSpeed: 2000 mm/min Other Settings	Accel: 20	0 mm/s
		Unlock Delay: 255 mi	llisecond	
		Tolerance: 0.02 Junction : 0.01	Refr	e Save
		Soft Limit Machine Coordinate.		
		RangeX:-999 /999	mm 📝 Enable	
		RangeY:-999 /999 Range7:-999 /999	mm Save	
		Default Value Sec Wea Power: 3 %		
	-	Max Power: 100 %	Save	
Click setting area, at the bottom		1		
			100 C	- • ×
area. Set the weak power to 10%.	Language +	Coordinate System	#orkingCoordinate	MachineCoordinate
	*	X (Zero>	0.000	0.000
The max power usually set 100%	▼ Clear	Y «Zero>	0.000	0.000
		Z (Zero)	0.000	0.000
	\neg	1		
] TTL SpPower: 3 %	
		State: Free () Abs ()	Rel DefFeed: 0	SP V WS
		State: Free	Rel DefFeed: 0	st Processing
		State: Free Abs (Fic/Txt Code Auxili	Rel DefFeed: 0	st Processing
		State: Free Auxili Pic/Txt Code Auxili X Settings Pos Rev MaxSpeed: 2000 mm/min Y Settings	Rel DefFeed: 0 ary Settings Advanced Fa Steper: 100 Accel: 200	st Processing (4) +) step/mm) mm/s
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